

**DIVISION  
CLOSURE  
ON-LINE ONLY**

# AUCTION

## ROYAL PLASTICS – MANUFACTURING DIVISION CLOSURE

(Royal now outsourcing all manufacturing - take out packaging - trays cups etc.)

**DATE: WED., MAY 25TH, 2022 - 10 AM**

**PLACE: 14093 #2 13015 84TH AVE., SURREY, BC CANADA • PREVIEW: TUES., MAY 24TH - 9AM – 4PM**



2012 SINOPLAST WS660C FORMER



2015 SINOPLAST SPC660C FORMER



2015 SINOPLAST APT470



2007 EXTRUDER



EXTRUDER OUTFEED



SCRAP SHEET GRINDER



POLYMER 1120 SPL GRINDER



1 OF 3 CHILLERS



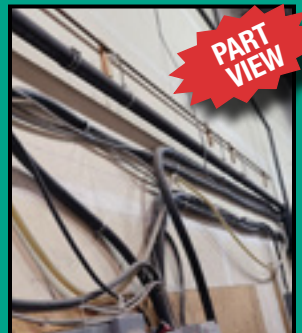
1 TON MIXER



DEVAIR 30HP SCREW



KAESER AIR DRYER



HD TECH WIRING

**THERMOFORMERS:** 2012 Sinoplast Mod. WS660C Auto PLC control hydraulic (tray production at present), 660mm x 320mm forming area, 220v/3ph., 35 cycles/min., roll unwinder, scrap rewinder, belt off conveyor, net weight 8000 lbs, robot loading arm sold separate, approx. 75 spare heaters parts; 2015 Sinoplast Mod. SPC 660C cup forming line - roll unwinder, thermoformer, Stacker Mod. SP550C, scrap rewinder, 440v/3ph., - rim curling machine Mod DH120JB, packing/count section Mod. HD40 220v/3ph; 2015 Sinoplast Mod. APT470 tray/lid machine, 380v/3ph (1 of 2); 2015 Sinoplast Mod. APT470 tray/lid machine, 380v/3ph (2 of 2) **EXTRUDER LINE:** 2007 Extruder w/ 4" barrel, 380v/3ph., 980 r/min, 45KW, Mold temp controler 480V/3ph., (possibly sold separate), Hyd. screen changer, 36" max. sheet die, control panel, calendar sheet roll unit (3 - 36" rolls), scrap rewinder, outfeed roll system/width cut/rewinder, controls - 1 ton cap. SS mixer, 380v/3ph. (sold separate), (2) SS auger conveyor (sold separate) **GRANULATORS:** Scrap sheet granulator, 40hp/3ph., inline type, 32" slot opening; Polymer Mod. 1120 SPL polygrider, 20hp/575v/3ph., approx. 11" x 20" feed, drawer discharge; Polymer Granulator **CHILLERS:** Large chiller (see our website for info); AEC Mod. NXGA-7.5, 460v/3ph., 7.5hp compressor, 30F degree min. temp, 65F degree max. temp, s/n 98E0711; Budzar chiller **COMPRESSORS:** Devair DSC-30 30hp screw; Hydrovane 30hp; Kaeser air dryer; Ultra-Air dryer

**VISIT JOINERSALES.COM FOR FURTHER INFORMATION – VIDEOS OF MAJOR MACHINES**

**UNABLE TO ATTEND? Bid from your office in real time via the internet.**



Register at [www.bidspotter.com](http://www.bidspotter.com)

**Joiner**  
SALES CORP  
CONDUCTING  
AUCTIONS & APPRAISALS  
NATIONWIDE

**HEAD OFFICE:**

#103A - 31120 Peardonville Rd.  
Abbotsford, B.C. V2T 6K7  
Phone: (604) 852-8711  
Fax: (604) 852-8721

Website: [www.joinersales.com](http://www.joinersales.com)

**ALBERTA:**

#202 - 11830 111 Ave.  
Edmonton, AB T5G 0E1  
Phone: (780) 424-6230  
Fax: (780) 489-2525

**INDUSTRIAL  
AUCTIONEERS**

**MACHINERY  
APPRAISERS**